

Front door striker.

Torque

: 18 lb.ft (25 Nm)

Rear door hinges.

Torque

: 22 lb.ft (30 Nm)

16.

Install and align the rear door. Refer to: Rear Door - SuperCrew . Refer to: Rear Door Alignment - SuperCrew .

17.

Repower the SRS. Refer to: Supplemental Restraint System (SRS) Repowering .

REMOVAL AND INSTALLATION > B-PILLAR AND REINFORCEMENT - SUPERCREW

Special Tool(s) / General Equipment

6.5 mm Drill Bit
Polydrive Bit Socket
Self-Piercing Rivet (SPR) Remover/Installer
Belt Sander
Blind Rivet Gun
Hot Air Gun
Locking Pliers

Materials

Name	Specification
Metal Bonding Adhesive TA-1, 3M™ 08115, Fusor® 108B	-

REMOVAL AND INSTALLATION > B-PILLAR AND REINFORCEMENT - SUPERCREW > REMOVAL



NOTE: Body side sectioning is prohibited within 50mm of door hinge, door striker and